



T3 TACOMA **Rear HC Bumper** i n s t a l l a t i o n i n s t r u c t i o n s

IMPORTANT:

Thank you for purchasing this CBI product. Please read through this entire document before proceeding with installation. If you are not confident in your mechanical skills, please seek the help of a professional to perform the installation. Check your packages immediately upon arrival to ensure that everything listed is included, and to check for damage during shipping. If anything is missing or damaged, or if you need technical assistance with any aspect of this installation, call CBI at (208) 528-0664 as soon as possible.

Hardware:

Applications

These installation instructions apply to the following CBI Off Road products

T3-RB-HC

2016+ Tacoma Rear High Clearance Plate Bumper

For questions or further help:

Call: 866-522-0697
Email: info@cbioffroadfab.com

IMPORTANT INFO:

If your CBI product comes as unpainted, bare steel or aluminum. You will want to either powder coat or paint prior to final installation, however it is very important to PRE-INSTALL the unpainted product first, following these instructions, BEFORE painting or powder coating any of the components! This will ensure that all parts are correct and any incidental trimming or drilling will have been done prior to coating. Also, it will give you a practice run to familiarize yourself with the process, to lessen the likelihood of damaging the finish during final installation. CBI Off Road is NOT RESPONSIBLE for paint or powder coating costs, damage to paint or powder coating, or costs associated with inadvertently painting or powder coating components that are defective or were shipped or assembled in error. It is the customer's responsibility to pre-install and verify that all parts are correct prior to paint or powder coat.

1. Remove factory bumper a. What else do we need to include for this?

2. Remove side support brackets between the bed and fender (**Photo A**) using a 10mm socket.

a. Remove the two bolts at the inner bed (**Photo B**)

b. Remove the 3 bolts at the fender flare (**Photo C**)

c. Remove the bolt under the fender flare (**Photo D**)



3. Starting at the back of the truck measure from the top of the bed, where the plastic top cap meets the metal (**Photo H**) down 20 3/8" and make a small mark (**Photo E**)



4. Move forward, measuring from the top of the bed straight down to the point in the body line (**Photo F**) (Measure down 20 $\frac{7}{8}$ " and make a small mark)

5. Move forward again and measure from the top of the bed again down to 21 $\frac{3}{4}$ " line in the fender flare and make a mark (**Photo G**)



6. Stretch masking tape from under the tail light to the flare, matching up with your marks along the way. Carry this line around the flare into the fender well (**Photos I, J, K**)



7. Stretch tape vertically under the tail light as shown (**Photo... Still need this photo**)

a. This edge will not be seen when the bumper is installed so tape placement is not critical

8. Starting at the fender flare cut to the metal and remove the bottom part of the flare (**See cutting video**)

9. Remove side support with 10mm socket (**Photo...**)

10. Tape off inner fender liner and cut (**Photo and Video**)

11. Install CBI bedside supports.

a. Loosely bolt the unbent end into the factory holes (**Photo L**)



b. Mark for the hole on the fender side, remove support and drill hole. Be sure to NOT DRILL THROUGH THE FENDER FLARE, just through the metal bedside (**Photo M**)



c. Reinstall the support bracket using the factory 10mm bolts and the supplied ¼" X ½" hex head bolt